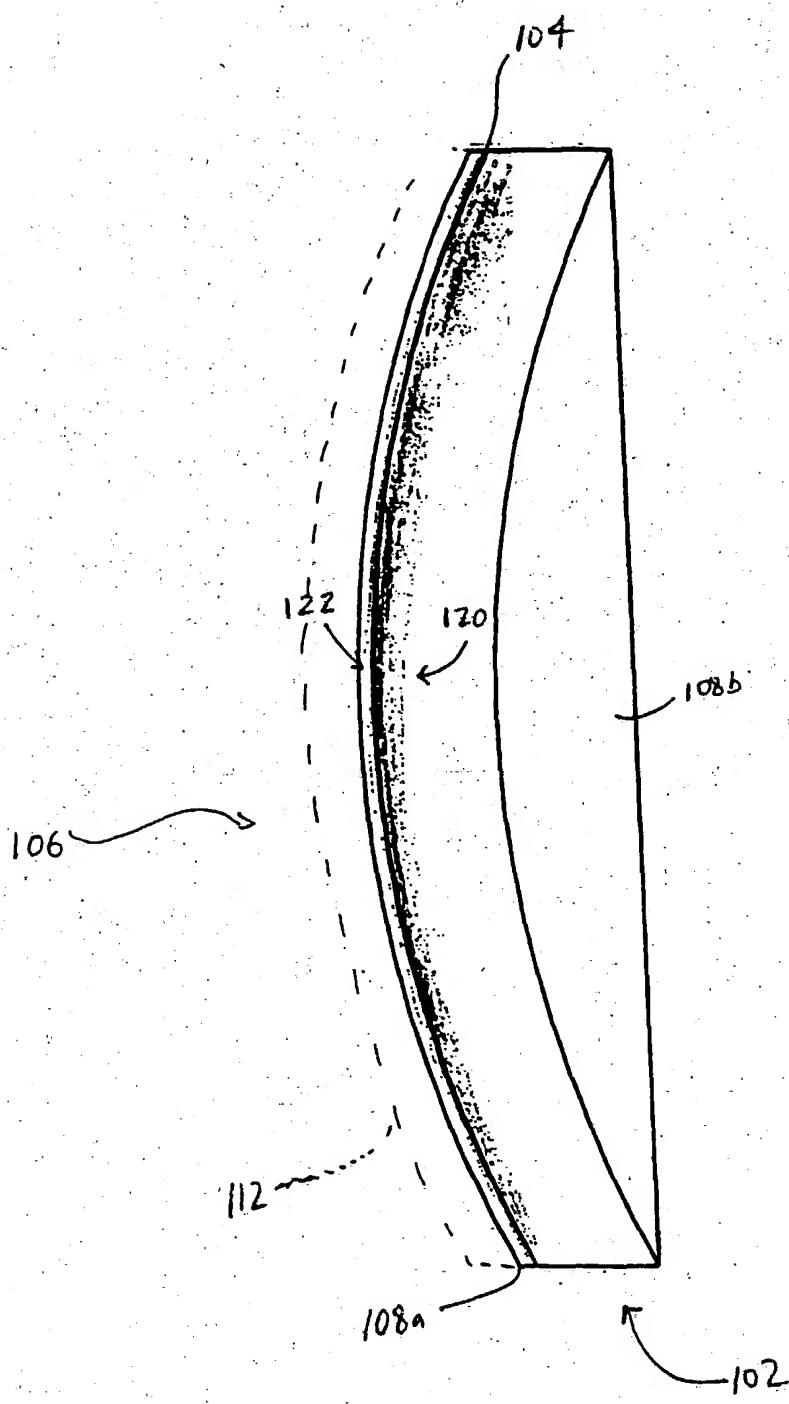


FIG. 1



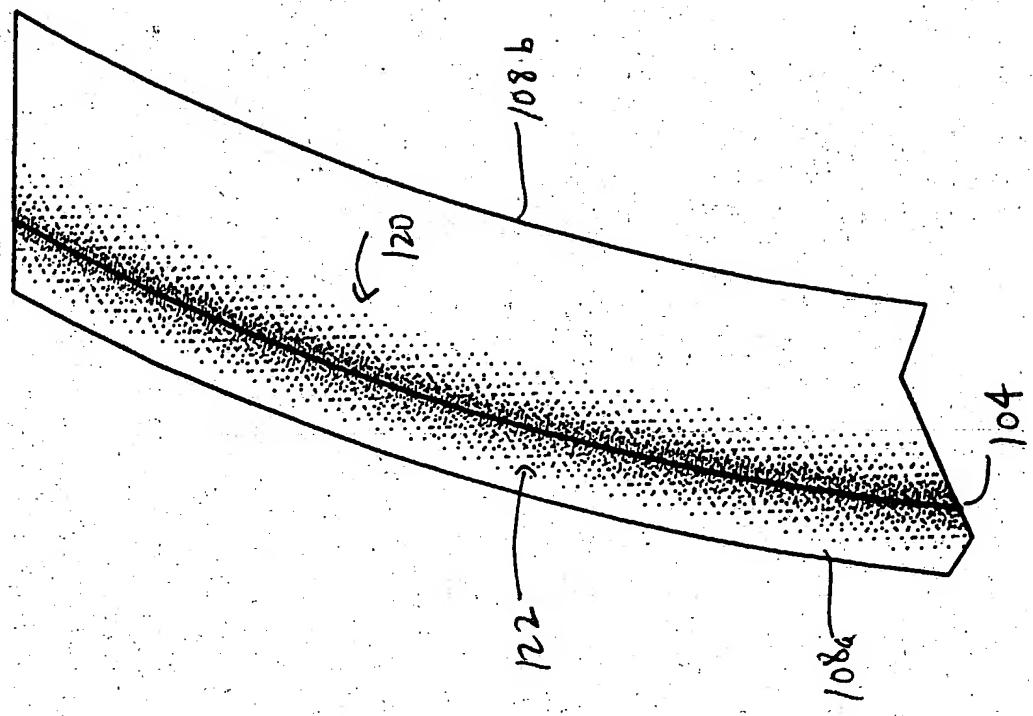


FIG. 2

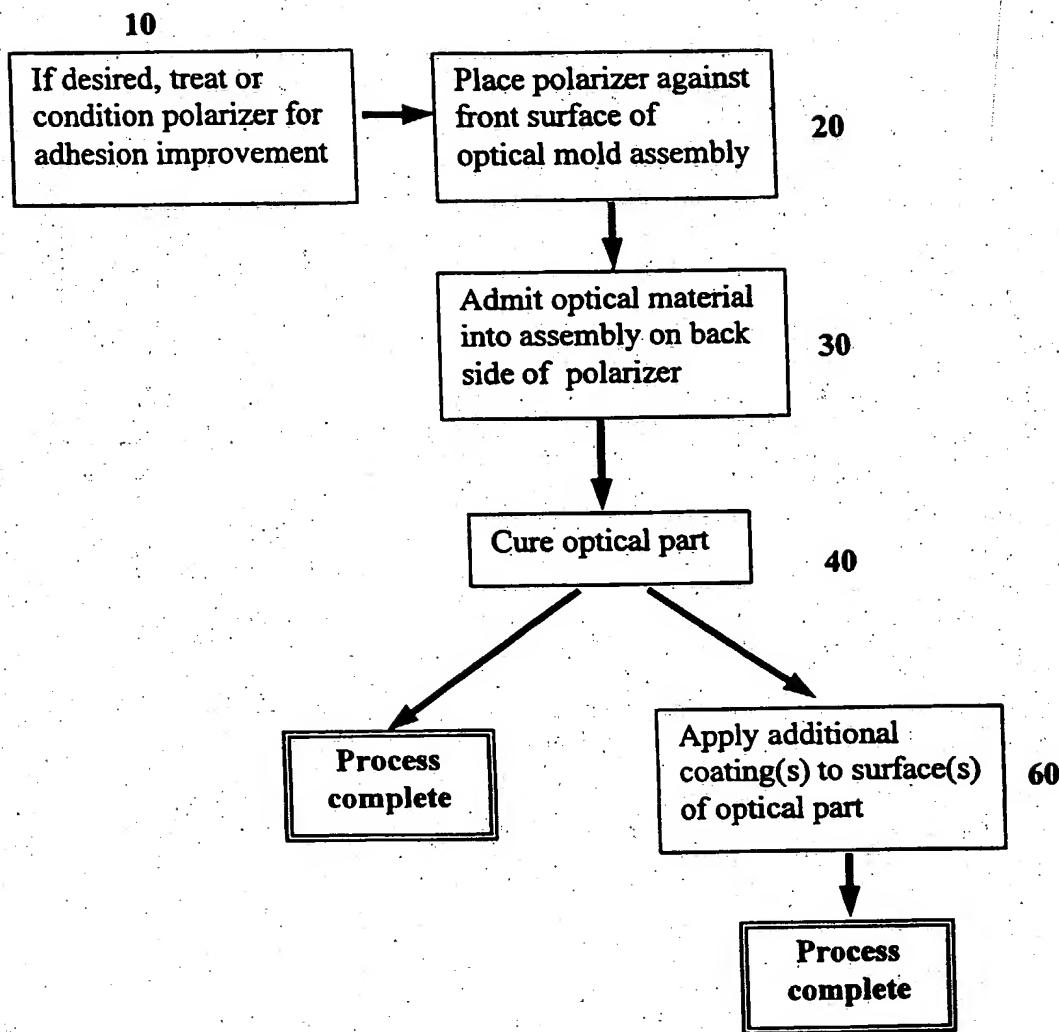


FIG. 3

10

If desired, treat or condition polarizer for adhesion improvement

Position polarizer within optical part mold assembly

22

Admit liquid polymer material such that it covers both sides of the polarizer:
- equally, or
- to different thicknesses on each side

32

Cure optical part

40

Process complete

Apply additional coating(s) to surface(s) of optical part

60

Process complete

FIG. 4

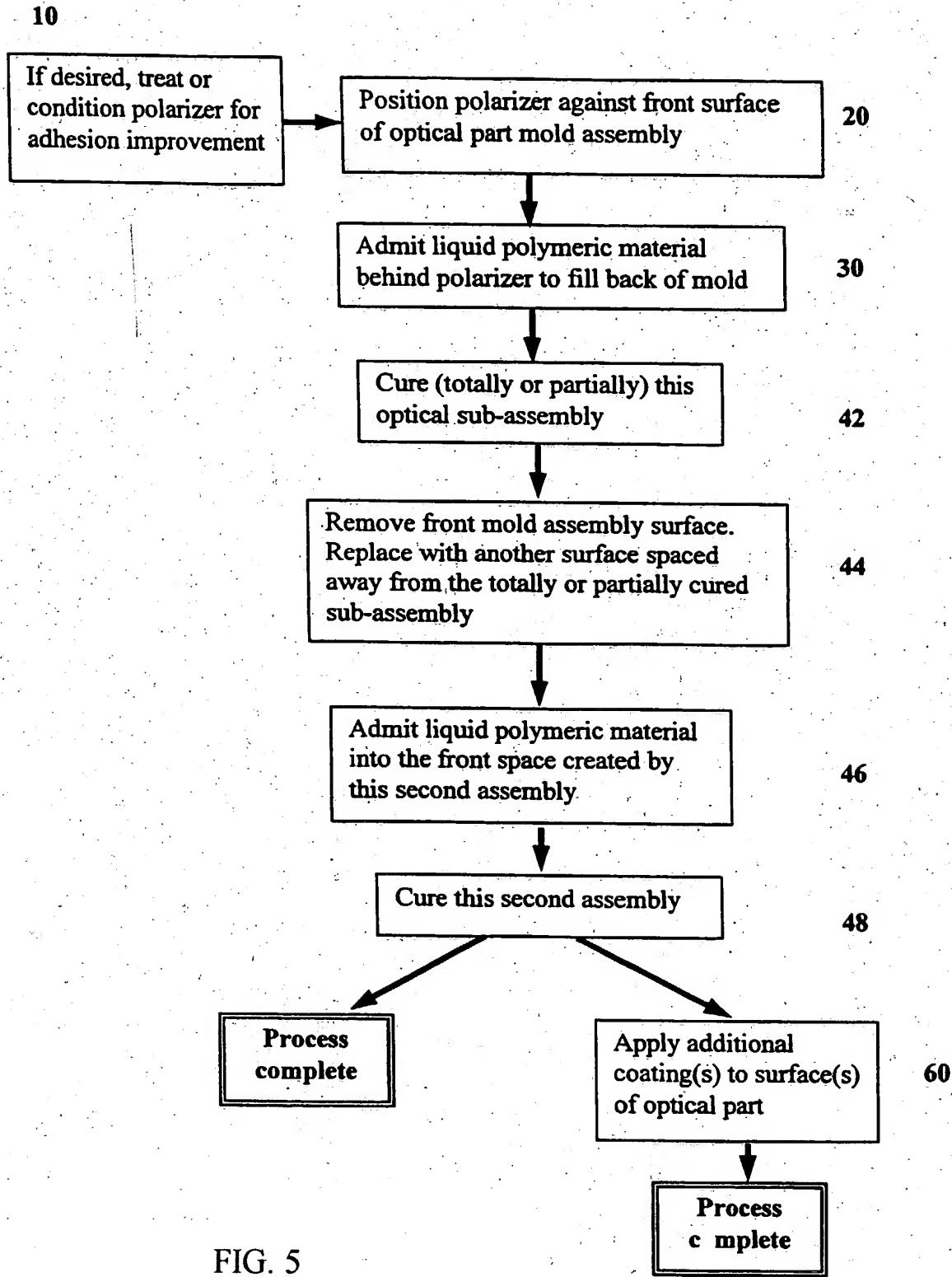


FIG. 5

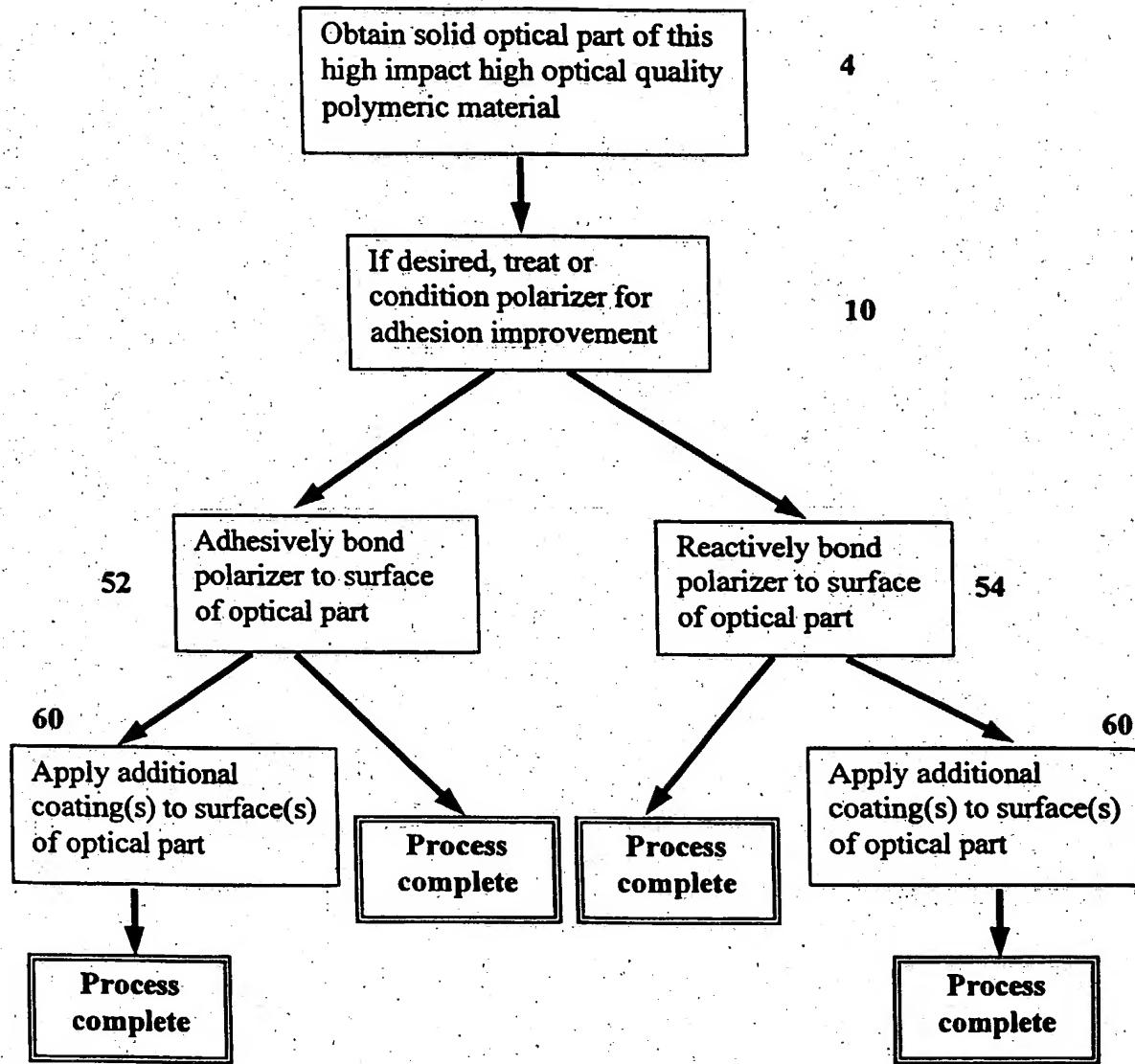


FIG. 6

FIG. 7

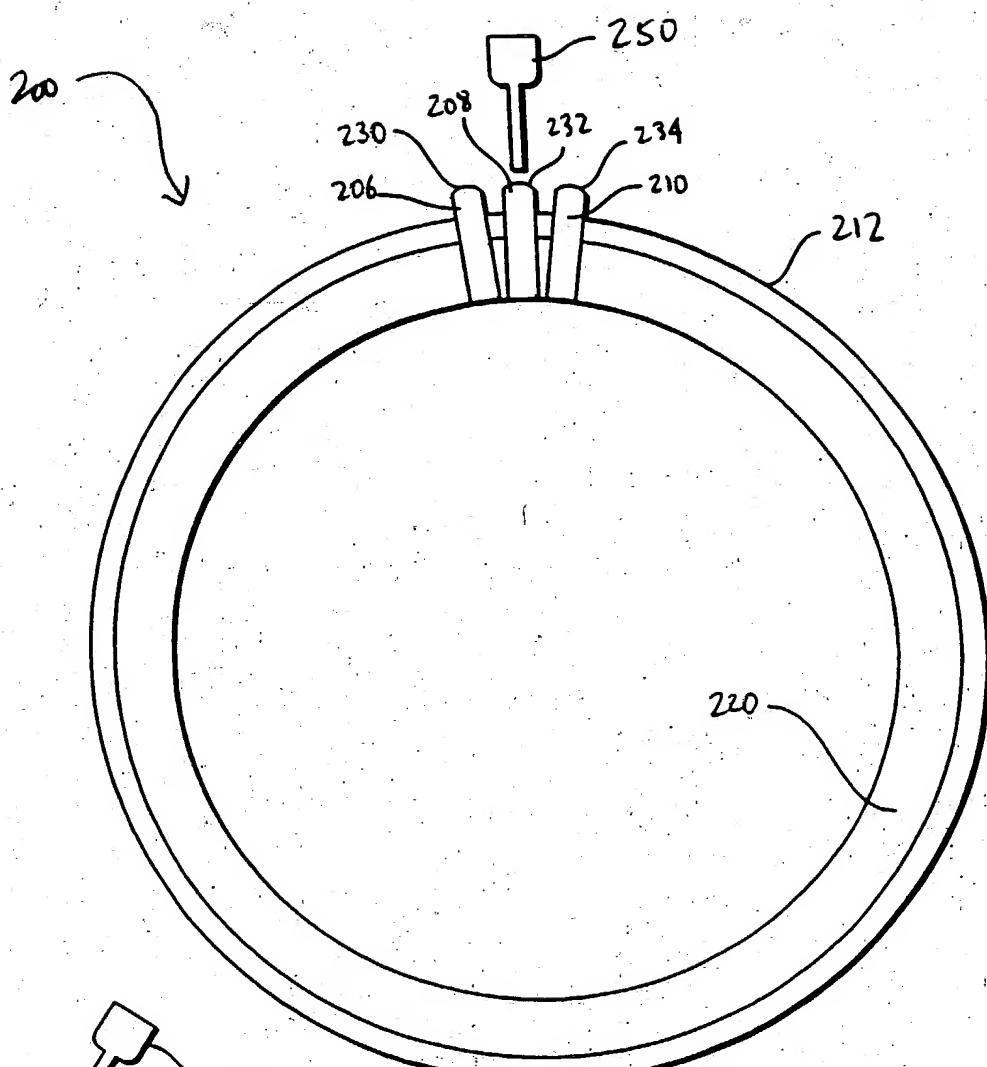


FIG. 8

